### United States Coast Guard



# FOREIGN CHEMICAL, GAS, & NATURAL GAS TANK VESSEL EXAMINATION BOOK

Name of Vessel		Flag			
		No Change			
IMO Number		Case Number			
Date Completed	Priority		Points		
Location					
Vessel Built in Compli	iance with SO	LAS: 60	74	74/78	NA
Letter of Compliance					
Issued	Endorse	b			
Exam Type					
Biannual	Reexam	ination			
Senior Marine Inspect	ors / Port Stat	e Control	Officers	3	
1	;	3			
2		4			

### **Total Time Spent Per Activity:**

Regular Personnel (Active Duty)						
IVITY TYPE ACTIVITY TRAINING (PERS) MI						

TOTAL ADMIN HOURS	TOTAL TRAVEL HOURS

Reserve Personnel						
ACTIVITY TYPE	ACTIVITY TYPE ACTIVITY TRAINING (PERS) MI					

TOTAL ADMIN HOURS	TOTAL TRAVEL HOURS

Auxiliary Resources			
TOTAL BOAT HOURS	TOTAL AIRCRAFT HOURS		

#### <u>Use of Foreign Chemical, Gas, & Natural Gas Tank</u> Vessel Examination Book:

This examination book is intended to be used as a job aid by Coast Guard senior marine inspectors/port state control officers during boardings of foreign-flagged tank vessels receiving Letters of Compliance (LOC's). This book contains an extensive list of possible examination items. It is not, however, the Coast Guard's intention to "inspect" all items listed. As a port state responsibility, senior marine inspectors/port state control officers must verify that the vessels and their crews are in substantial compliance with international conventions and applicable US laws. The depth and scope of the examination must be determined by the senior marine inspectors/port state control officers based on their observations.

This document does not establish or change Federal laws or regulations. References given are only general guides. Refer to IMO publications, CFR's, the Port State Control Job Aid, NVIC's or any locally produced cite guides for specific regulatory references. Although not all items in this book are applicable to all vessels, Section 1 should be filled out in its entirety at each examination and reexamination.

**NOTE:** Guidance on how to examine foreign tank vessels can be found in MSM Volume II, Chapter 21: Procedures Applicable to Foreign Tank Vessels.

#### **Guide to Examinations:**

	Biannual examination and reexamination
$\Diamond$	Biannual examination only

O Expanded examination as required

These three stages are only a general guide. Each senior marine inspector/port state control officer should determine the depth of the examination necessary. A checked box should be a running record of what has been examined by the senior marine inspector/port state control officer. It does not imply that the entire system has been examined or that all or any items are in full compliance.

**NOTE:** A reexamination normally includes an examination of the vessel's documents, certificates, and licenses, in addition to a "walk-through" of the vessel.

#### **Pre-inspection Items**

- Review MSIS records.
  - PSVH
  - VFIP
- Obtain copies of forms to be issued.

#### **Post-inspection Items**

- Issue letters/certificates to vessel.
  - Record of deficiencies
- Complete MSIS entries within 48 hours.
  - PSAR VFLD
  - MSDSVFIP
  - PSDR

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**Section 1: Administrative Items** 

### **IMO Applicability Dates:**

Reference	Date
SOLAS 1960	26 MAY 65
SOLAS 1974	25 MAY 80
1978 Protocol to SOLAS 1974	01 MAY 81
1981 Amendments (II-1 & II-2)	01 SEP 84
1983 Amendments (III)  Various additional amendments to SOLAS	01 JUL 86
various additional amendments to SOLAS	
MARPOL 73/78 Annex I	02 OCT 83
MARPOL 73/78 Annex II	06 APR 87
MARPOL 73/78 Annex III	01 JUL 92
MARPOL 73/78 Annex V	31 DEC 88
IBC Code	After 01 JUL 86
BCH Code	Prior to 01 JUL 86
IGC Code	After 01 JUL 86
IGC Code (for existing vessels)	Prior to 01 JUL 86
COLREGS 1972	15 JUL 77
Various additional amendments to COLREGS	
Load Line 1966	21 JUL 68
STCW 1978	28 APR 84
1991 Amendments	01 DEC 92
1994 Amendments	01 JAN 96
1995 Amendments	01 FEB 97

### **Involved Parties & General Information:**

Owner's Agent
Individual
Phone Number
Charterer's Agent
Individual
Phone Number
Same as Owner's Agent
Owner—Listed on DOC or COFR
No Change
Operator
No Change

### **Vessel Information:**

Classification Society						
ISM Issuer: Same as above?						
	Yes No If not the same, which Recognized Organization?					
<b>NOTE:</b> The period of validity for ISM docume If they do NOT, ISM documents should be fu		to the following list.				
□ 5 years = Full term (SMS and DOC)	$\Box$ 12 months = In	nterim (DOC)				
□ 6 months = Interim (SMC)	$\Box$ 5 months = Sh	oort term (SMC)				
Last Drydocking Date	Next Drydocking	Date				
Location of Last Drydocking						
Date of Last Class Survey	Date of Last Class Survey					
Outstanding conditions of class or non-conformities						
Last Port of Call Next Port of Call						
Cargo	Current Operati	ons				
Is pumproom gas-free?	'es No	N/A				
Call Sign		No Change (VFID)				
Gross Tons No Cha						
Built Date (use delivery date)	No Change (VFCD)					
Overall Length (in feet)	No Change (VFMD)					

### **Vessel Description:**

Liquefied Gas Carrier

**Bulk Liquid Carrier** Compress Gas Hazardous Material Carrier

LNG Carrier

Other

### **Section 2: Certificates and Documents**

### **International Certificates:**

Name of Certificate	Issuing Agency	ID#	Port Issued/ Country	Issue Date	Exp. Date	Endors. Date
Certificate of Registry						
No Change						
Classification Document						
No Change						
Certificate of Financial Responsibility (COFR)	USCG					
No Change						
Safety Construction (SLC)						
No Change						
Safety Equipment (SLE)						
No Change						
Safety Radio (SLT)						
No Change						
Cargo Ship Safety (CSS)						
No Change						

Name of Certificates	Issuing Agency	ID#	Port Issued/ Country	Issue Date	Exp. Date	Endors. Date
International Load Line (ILL)						
No Change						
International Oil Pollution Prevention w/Form B (IOPP)						
No Change						
IOPP for NLS Cargoes						
No Change						
Certificate of Fitness (COF)						
No Change						
International Tonnage (ITC)						
No Change						
Safety Management (SMC)						
No Change						
Document of Compliance (DOC)						
No Change						
Subchapter O Endorsement (SOE)  No Change	USCG					

<u>Man</u>	ning Certification:	
	Manning Document     Manning in accordance with document     NOTE: If vessel does not have a Safe Manning     Document or is not manned in accordance with     Safe Manning Document, local Consulate must be     contacted and the deficiency resolved prior to     vessel's departure from port.	SOLAS 74/78 V/13 IMO Res.A.481(XII)
	<ul> <li>Review copy of crew list</li> <li>Officers' certificates</li> <li>Master and chief engineer licenses current</li> <li>Navigating and engineering officers' licenses current; NOTE: 3000 kW = 4023 hp</li> <li>Flag endorsement</li> <li>Medical certificates</li> </ul>	STCW 95 I/2 STCW 95 I/10 STCW 95 VI/1 STCW 95 VI/2
	Crew documents  Documents current  Medical certificates valid (issued by flag state)	STCW 95 VI/1
	<ul><li>Minimum age 15</li><li>Rest periods</li><li>Review watch schedules</li></ul>	STCW 95 VIII/1
Log	s and Manuals:	
	<ul> <li>Lifesaving equipment maintenance record</li> <li>Periodic checks as required</li> <li>Visual inspection of survival craft / rescue boat and launching appliances</li> <li>Operation of lifeboat / rescue boat engines</li> <li>Lifesaving appliances, including lifeboat equipment examined</li> </ul>	SOLAS 74/78 III/19
	<ul> <li>Emergency training and drills</li> <li>Onboard training in use of lifesaving equipment (all crew members)</li> <li>SOLAS training manual</li> <li>Logbook records</li> </ul>	SOLAS 74/78 III/18 SOLAS 74/78 III/18.5
Notes:	Weekly and lifeboat drills	SOLAS 74/78 III/25

П	Bridge log	22.050.404.05
_	Pre-arrival tests conducted	33 CFR 164.25 STCW 95 I/14
	Casualties (navigation equipment and steering gear failures reported)	33 CFR 164.53
	Steering gear drills     Emerganous steering drills	
П	Emergency steering drills	COLAC 74/70 1/4
Ш	Exemptions to SOLAS certificates	SOLAS 74/78 I/4
<u>Poll</u>	ution Prevention Records:	
	<ul> <li>Current pollution prevention records</li> <li>Person-in-charge</li> <li>Transfer equipment tests and inspections</li> <li>Declaration of Inspection</li> </ul>	33 CFR 155.700 33 CFR 156.170 33 CFR 156.150
$\Diamond$	Oil record book (spot-check)  Each operation signed by person-in-charge  Each complete page signed by master  Book maintained for 3 years	MARPOL Ax. 1/20 33 CFR 151.25
$\Diamond$	<ul> <li>Shipboard oil pollution emergency plan</li> <li>Approved by flag state / class society</li> <li>Contact numbers correct</li> <li>Immediate Actions List</li> </ul>	MARPOL Ax. I/26.1 33 CFR 151.26
$\Diamond$	Vessel response plan (vessels carrying oil as secondary cargo)	33 CFR 155.1045 33 CFR 155.1030
$\Diamond$	<ul> <li>Transfer procedures</li> <li>Posted / available in crew's language</li> <li>List of products carried by vessel</li> <li>Description of transfer system including a line diagram of piping</li> <li>Number of persons required on duty</li> <li>Duties by title of each person</li> <li>Means of communication</li> <li>Procedures to top off tanks</li> <li>Procedures to report oil discharges</li> </ul>	33 CFR 155.720
	<ul><li>VCS information</li><li>Amendments authorized</li><li>Transfer flag and light</li></ul>	46 CFR 155.750
Notes	:	

#### **Chemical Cargo Records:** Documents 46 CFR 153.901 Readily available Free of alterations Approved Procedures & Arrangement Manual MARPOL Ax. II Cargo record book MARPOL Ax. II/19 Proper format Properly completed Cargo information 46 CFR 153.907 Cargo manifest Procedures for spills / leaks Cargo location plan 46 CFR 153.907 Cargo compatibility 46 CFR Part 150 Cargo piping plan 46 CFR 153.910 Shipping document 46 CFR 153.907 Waiver letters carried 46 CFR 153.10 Certificate of inhibition or stabilization 46 CFR 153.912 Name and concentration \_\_ Date added to cargo Length of time effective Temperature limitations \_\_\_\_ Certificate states action to be taken if voyage exceeds useful life of the inhibitor / stabilizer Current copy of 46 CFR Parts 35, 150, and 46 CFR 153.905 153 aboard Notes:

### **Section 3: General Examination Items**

Naν	<u>rigation Safety:</u>		
	Charts and publications for US waters/intended voyage	33 CFR 164.33	
	<ul> <li>Current and corrected charts</li> <li>US Coast Pilot</li> <li>Sailing directions</li> <li>Coast Guard Light List</li> <li>Tide tables</li> <li>Tidal current tables</li> <li>International Rules of the Road</li> <li>Inland Rules of the Road</li> <li>International Code of Signals</li> <li>Plotting equipment</li> <li>Radar(s) and ARPA</li> </ul>	33 CFR 164.35 33 CFR 164.35	
	2 required if over 10,000 GT	33 CFR 164.37	
	<ul><li>Operate independently</li><li>ARPA acquires targets</li></ul>	33 CFR 164.38	
	Compasses	33 CFR 164.35	
	<ul> <li>Illuminated gyrocompass with repeater at stand</li> <li>Illuminated magnetic compass</li> <li>Current deviation table</li> </ul>		
	Test electronic depth sounding device and recorder	33 CFR 164.35	
	<ul><li>Accurate readout</li><li>Test all transducers</li><li>Continuous recorder (chart)</li></ul>		
	Electronic position fixing device	33 CFR 164.41	
	Location accurate		
Note	95:		

	<ul> <li>Indicators</li> <li>Illuminated rudder angle indicator</li> <li>Centerline RPM indicator</li> <li>Propeller pitch (CPP systems)</li> </ul>	33 CFR 164.35
	<ul> <li>Speed and distance indicators</li> <li>Lateral thrusters</li> </ul>	33 CFR 164.40
	Communications  • VHF radio	SOLAS 74/78 IV/6.3 33 CFR 26.03
	Steering gear instructions  Instructions Emergency instructions Block diagram	33 CFR 164.35
	Maneuvering facts sheet with warning statement	33 CFR 164.35
	Radiotelephone (VHF-FM)	SOLAS 74/78 IV/7 33 CFR 26.03 33 CFR 26.04
	<ul> <li>EPIRB (406 MHz)</li> <li>Float-free amount</li> <li>Battery date current</li> <li>Hydrostatic release</li> </ul>	SOLAS 74/78 IV/7.1.6
	GMDSS  • Additional radio equipment for area of operation	SOLAS 74/78 IV/8 SOLAS 74/78 IV/9 SOLAS 74/78 IV/10 SOLAS 74/78 IV/11
$\Diamond$	<ul> <li>Operationally test bridge steering</li> <li>Test power/control pumps independently</li> <li>Test follow-up and non-follow-up controls</li> <li>Rudder angle indicator accurate</li> <li>Activate loss of power alarm</li> </ul>	SOLAS 74/78 II/1-29
Notes	3:	

	<ul><li> 3 if over 500 GT</li><li> Operable condition</li></ul>	
$\Diamond$	<ul> <li>9 GHz radar transponder (SART)</li> <li>Vessels &gt; 300 GT and &lt; 500 require 1</li> <li>Vessels &gt; 500 GT require 2</li> <li>Stowed so to be rapidly placed in survival craft, or stowed in survival craft</li> </ul>	SOLAS 74/78 III/6.2 NVIC 9-93
$\Diamond$	Emergency source of power (radio)  Independent of ship's power system  1 or 6 hour time duration  Battery system  Battery charger	SOLAS 74/78 IV/13
$\Diamond$	NAVTEX	SOLAS 74/78 IV/7.1.4
$\Diamond$	Radio installation  Safe installation Independent lighting Marked with call sign	SOLAS 74/78 IV/6.2

SOLAS 74/78 III/6.2

Notes:

<u>Gen</u>	eral Health and Safety	
	Accident Prevention and Occupational Health  Rails, guards, protective clothing and equipment, warning signs posted in crew work areas	COMDTINST 16711.12A ILO 147
	Crew accommodations  Habitable conditions Adequate lighting and ventilation Free of cargo and stores Individual berths	COMDTINST 16711.12A ILO 147
	<ul> <li>Hospital space</li> <li>Designated for ships ≥ 500 GT with 15 or more crew on voyage of more than 3 days</li> <li>Not used for stowage or berthing</li> <li>Properly operating toilet</li> <li>O₂ resuscitation equipment</li> </ul>	COMDTINST 16711.12A ILO 147 IBC/BCH Codes
	<ul> <li>MFAG onboard (IMO Publication)</li> <li>Galley</li> <li>Sanitary conditions</li> <li>Hot and cold-running water</li> <li>Adequately equipped to prepare food</li> <li>Mess hall provided for crew</li> </ul>	IBC/BCH Codes  COMDTINST 16711.12A ILO 147
	Refrigerator and stores spaces  • Storage free of insects	COMDTINST 16711.12A ILO 147
	Sanitation  Toilets operate (1/8 crew) Showers operate (1/8 crew) Wash basins Lighted / heated / ventilated Reasonably clean	COMDTINST 16711.12A ILO 147
Note	S:	

	<ul> <li>General safety</li> <li>Safe access to all spaces</li> <li>Spaces adequately lighted</li> <li>No electrical hazards</li> <li>Warning notices posted as necessary</li> </ul> Muster lists and emergency instructions	COMDTINST 16711.12A ILO 147
_	<ul> <li>Available for each person</li> <li>Posted in conspicuous places</li> <li>Language understood by crew</li> </ul>	SOLAS 74/78 III/8
	Shows crew member duties  Safe access to tanker bows (vessels built prior to 1 JUL 98 not required to comply until 1 JUL 2001)	SOLAS 74/78 III/53 SOLAS 74/78 II-1/3-3
<b>NOTE</b> depen wasta	Ectural Integrity  E: Request records of Outstanding Conditions of Class. (For ding on classification society.) Conditions of Class may ider ge, etc. Conditions may also identify ships overdue for drydded service.	ntify structural defects,
	<ul> <li>Hull structure</li> <li>Frame pulling away</li> <li>Fractures in corners</li> <li>Holes in main decks</li> <li>Leaks / patching on ballast tanks</li> <li>Bulkheads / decks warped</li> <li>Excessive wastage</li> </ul>	ICLL 66 Reg. 1
Note	S:	

	Side shell, accessible structural members, decks, and superstructure	ICLL 66 Reg. 1
	<ul> <li>Fractures, corrosion, wastage, pitting or damage to the extent that it may impair ship's seaworthiness</li> <li>Excessive doublers, postage stamp inserts, cement boxes or soft patches</li> <li>Welding burn marks or other evidence of recent repair work</li> </ul>	
	<ul> <li>Load line marked in accordance with certificates</li> <li>Hailing port</li> <li>Name</li> </ul>	ICLL 66 Regs. 4 - 9
П	Railings  Watertight/weathertight enemings	
	<ul> <li>Watertight/weathertight openings</li> <li>Watertight doors, gaskets, dogs</li> <li>Other openings (means of securing)</li> <li>Vents, air pipes and closing appliances</li> </ul>	ICLL 66 Reg. 12 ICLL 66 Regs. 13 - 18 ICLL 66 Regs. 19 & 20
<u>Gro</u>	ound Tackle:	
	Emergency towing arrangements (vessels ≥ 20,000 DWT only)	SOLAS 74/78 II-1/3-4
	Approved by Administration	
$\Diamond$	<ul> <li>Anchor and windlass (spot-check)</li> <li>Foundations</li> <li>Drive units</li> <li>Guards</li> <li>Covers for moving parts</li> <li>Brake pads</li> <li>Deck fittings</li> <li>Electrical (wiring) or hydraulic piping</li> </ul>	
$\Diamond$	Mooring winches / capstans  Foundations Cables / hooks Boom Brake Electrical (wiring) or hydraulic piping Ladders / rails	
Note		
		_

### **Lifesaving Equipment:** Lifeboats / rescue boats SOLAS 74/78 III/26 Required number SOLAS 74/78 III/19.2 Hull integrity and fittings Engine starts **Stbd Lifeboat Port Lifeboat Lifeboats** Engine equipped Engine equipped Wooden Engine tested Engine tested **Fiberglass** Lifeboat lowered Steel Lifeboat lowered Covered Free fall lifeboat with rescue boat Davit system SOLAS 74/78 III/19.2 SOLAS 74/78 III/48 Structure and foundation Roller tracks Lubrication (evidence of use) Falls; end for end / renew (2.5 / 5 years) No obstructions to lowering Embarkation area SOLAS 74/78 III/11.7 No obstructions **Embarkation ladder** SOLAS 74/78 III/9 Launching instructions **Emergency lighting** Notes:

Ш	Liferafts	SOLAS 74/78 III/19
	Required number	SOLAS 74/78 III/26
	Stowage	SOLAS 74/78 III/29
	Float-free arrangement	
	<ul> <li>Hydrostatic release / weak link</li> </ul>	SOLAS 74/78 III/19.8.1
	<ul> <li>Annual servicing (hydrostatic release and inflatable liferaft)</li> </ul>	SOLAS 74/78 III/19.9.1
	<ul> <li>17 months, if Administration-approved</li> </ul>	
	Launching instructions posted	SOLAS 74/78 III/9
	<ul> <li>Bow / stern station</li> <li>Lashed down on deck or in marked location</li> </ul>	
	Lifejackets available	
	Lifebuoys (spot-check)	
	• Condition	001.40.74/70.111/40.0
		SOLAS 74/78 III/19.2
	<ul> <li>Bridge location</li> <li>Quick release system</li> </ul>	SOLAS 74/78 III/7.1
	<ul> <li>Smoke and light float</li> </ul>	
	Deck location	
	<ul> <li>50% with waterlights</li> </ul>	
_	Retro-reflective tape	SOLAS 74/78 III/30.2.7
Ц	Lifejackets—watchstanders and crew (spot-check)	
	<ul> <li>Condition</li> </ul>	SOLAS 74/78 III/19.2
	Stowage	SOLAS 74/78 III/7.2.2
	Retro-reflective material	SOLAS 74/78 III/30.2.7
	• Lights	SOLAS 74/78 III/27.2
	• Whistles	SOLAS 74/78 III/32.1.6
	Line-throwing appliances (spot-check)	SOLAS 74/78 III/17
	• 4 charges	
	Pyrotechnics (spot-check)	SOLAS 74/78 III/6.3
	<ul> <li>12 distress flares</li> </ul>	
	Immersion suits and thermal protective aids (spot-check)	SOLAS 74/78 III/27.3
	• Condition	SOLAS 74/78 III/19.2
	Retro-reflective material	SOLAS 74/78 III/30.2.7
Note	es:	

### **Fire Protection:** Fire control plan SOLAS 74/78 II-2/20 Permanently exhibited Language of flag state Copy permanently stored in weathertight container outside deckhouse Fire doors (spot-check) SOLAS 74/78 II-2/46 SOLAS 74/78 II-2/47 Machinery space and stair towers Not tied or blocked open Installed closure devices working Fire detection systems (spot-check) Smoke / fire alarms SOLAS 74/78 II-2/13 Remote pull stations SOLAS 74/78 II-2/11.8 Smoke / flame / heat detectors and sensors SOLAS 74/78 II-2/53 International shore connection SOLAS 74/78 II-2/19 Means of escape from accommodation, SOLAS 74/78 II-2/45 machinery, and other spaces Two required (some exceptions) Dead end corridors Portable fire extinguishers (spot-check) Good condition / available for immediate use SOLAS 74/78 II-2/21 Located on stations Serviced at periodic intervals SOLAS 74/78 II-2/6.5 Test operation of fire main system Required number of fire pumps SOLAS 74/78 II-2/3 Location of pumps SOLAS 74/78 II-2/4 Pumps, hydrants, piping, hoses, and nozzles in SOLAS 74/78 II-2/21 good condition and available for immediate use Notes:

$\Diamond$	Structural fire  Bulkheads Insulation Ventilation Penetrations	protection (spo	ot-check)		SOLAS 74/78 II-2/42
$\Diamond$		nguishing systend other spaces		Ο,	SOLAS 74/78 II-2/21 46 CFR 34.05-5(a)(2)
	release mec	ders, piping, contro hanisms in good c immediate use			
	Type of sys	tem: (circle appr	opriate type	)	
	Low Pressure CO <sub>2</sub>	High Pressure CO <sub>2</sub>	Halon	Foam	
<u>Poll</u>	ution Preve	ntion: (spot-	check a	ıt reexa	minations)
	Pollution place	ard posted			33 CFR 155.450
	MARPOL V pl	acard posted			MARPOL Ax. V/9
	Oil and hazma	ıt			
	containment		discharge		33 CFR 155.320
	<ul> <li>Prohibited of Oily-water sep and bilge mon</li> </ul>	arating equipm	nent, bilge	alarm,	33 CFR 155.470 MARPOL Ax. I/16 33 CFR 155.380
П	<ul><li>Alarm, recorder</li><li>Standard Discharge Connection</li></ul>				33 CFR 155.430
	<ul> <li>Shipboard garbage properly disposed</li> <li>Incinerator         <ul> <li>Evidence of use (clinkers)</li> <li>Safety of burner assembly</li> <li>Electrical controls</li> </ul> </li> </ul>			MARPOL Ax. V/3 33 CFR 151.63	
Note	•	nagement Plan			WARFOLAX. V/9

	Marine sanitation device	
	<ul><li>Type (I, II, or III)</li></ul>	33 CFR 159.7
	Nameplate	33 CFR 159.55
	<ul> <li>Placard</li> </ul>	33 CFR 159.59
Mad	chinery Spaces:	
	Main and auxiliary machinery installations	
	General housekeeping	SOLAS 74/78 I/11(a)
	Fire hazards	00LA0 14/10 1/11(a)
	Shock and electrical hazards	SOLAS 74/78 II-1/45.1
	<ul> <li>Personnel hazards (moving parts not protected, hot</li> </ul>	SOLAS 74/78 II-1/26
	surfaces, etc.)	
	Leaking fuel oil piping or fittings	
	<ul> <li>Sea chests, sea valves / spool pieces in good condition</li> </ul>	
	Tank tops and bilges free of oil	SOLAS 74/78 II-2/15
	Watertight doors	SOLAS 74/78 II-1/23
	<ul> <li>Hand / power operation</li> </ul>	
	<ul> <li>Local / remote control</li> </ul>	
	– Alarm	
	Steering gear machinery	SOLAS 74/78 II-1/29
	<ul> <li>Linkages</li> </ul>	
	Hydraulic leaks	
	Ram guides	
	<ul> <li>Lubrication</li> </ul>	
$\Diamond$	Operationally test main and auxiliary steering gear	SOLAS 74/78 II-1/29.15 through 29.20
	28-second operation	-
	Systems operate independently	
	Unusual vibrations / leaks	
	Ram hunting	
	Limit switches	
	Communications with bridge	
	Steering gear instructions (block diagram)	
	, , , , , , , , , , , , , , , , , , ,	
Note	9S:	

	<ul><li>Cooling lines</li><li>Controls</li></ul>		
$\Diamond$	<ul> <li>Emergency generator room</li> <li>Test operation of prime mover</li> <li>Personnel safety</li> <li>Ventilation adequate</li> <li>Electrical switchboard         <ul> <li>Grounds</li> </ul> </li> </ul>		SOLAS 74/78 II-1/43
$\Diamond$	Two required		SOLAS 74/78 II-1/21
Note	S:		
		21	

Main ship service generators **NOTE**: Two independent sources of power require.

F/O piping

SOLAS 74/78 II-1/41

### Section 4: Cargo Operations for Chemical / Gas Carriers

## **Bulk Liquid, Liquefied Gas, or Compressed Gas Hazardous Materials:**

**NOTE:** If vessel carries cargo listed in 46 CFR Part 154, use the requirements under "Bulk Liquefied Gases" at the end of this section.

	Containment	
	• Type	
	1	46 CFR 153.230
	II	46 CFR 153.231
	<ul> <li>III</li> <li>Separation of cargo tanks / other spaces</li> <li>Piping location restriction exemptions</li> <li>Materials</li> </ul>	46 CFR 153.232 46 CFR 153.233 46 CFR 153.235
	<ul><li>Prohibited</li><li>Required</li></ul>	46 CFR 153.236 46 CFR 153.238
	<ul><li>Cast iron</li><li>Tanks</li></ul>	46 CFR 153.239
	<ul> <li>Double bottom or deep tanks</li> <li>Independent tanks</li> <li>Access</li> <li>Trunks, domes, and openings</li> <li>Linings</li> </ul>	46 CFR 153.250 46 CFR 153.251 46 CFR 153.252 46 CFR 153.254 46 CFR 153.256 46 CFR 153.266
	Piping	
	<ul> <li>Design</li> <li>Independent tanks</li> <li>Filling lines</li> <li>Separation</li> <li>Marking</li> </ul>	46 CFR 153.280 46 CFR 153.281 46 CFR 153.282 46 CFR 153.292 46 CFR 153.294
Note	es:	

	Valves and handling equipment	
	<ul> <li>Manual stop</li> <li>Pump manifolds</li> <li>Emergency shutdown stations tested         <ul> <li>Minimum of two</li> <li>Location</li> <li>Single actuator</li> <li>Properly marked</li> </ul> </li> </ul>	46 CFR 153.283 46 CFR 153.285 46 CFR 153.296
П	<ul> <li>Actuator at cargo control</li> <li>Cargo handling space ventilation</li> </ul>	46 CFR 153.297
	<ul> <li>Forced exhaust ventilation</li> <li>System standards         <ul> <li>Discharge 10 meters from accommodation / service spaces</li> <li>Operable from outside space</li> <li>Air exchange rate 30 times per hour</li> <li>Exhaust above and below deck places</li> </ul> </li> <li>Special ventilation rate         <ul> <li>Rate for certain cargoes (45 times per hour</li> </ul> </li> </ul>	46 CFR 153.310 46 CFR 153.312 46 CFR 153.316
	and no less than 4 meters above deck)  Pumprooms  NOTE: If pumproom is not gas-free, issue requirement to make it available at next U.S. port.  • Marine Chemist Certificate  - Chemist No.  - Certificate No.  - Date issued  • Ventilation  • Hoisting arrangement  • Pump discharge pressure gauge  • Bilge pumping system  - Witness operation and alarm  • Fire extinguishing system	MSM Vol. I Ch.10 Appendix A MSM Vol. II Ch. 5.I 46 CFR 153.330 SOLAS 74/78 II-2/59.3 46 CFR 153.332 46 CFR 153.333 46 CFR 153.334 SOLAS 74/78 II-2/63
	<ul><li>Electrical installation</li><li>Special requirements</li></ul>	46 CFR 153.336
Note	es:	

	Tank venting	
	Safety relief valves only	
	• Type	
	B/3 vents	46 CFR 153.350
	4m vent	46 CFR 153.351
	High-velocity vents	46 CFR 153.353
	B/3 and 4m outlets	46 CFR 153.352
	<ul> <li>Vertical discharge</li> </ul>	40 0110 100.002
	<ul> <li>Prevent precipitation from entering</li> </ul>	
	<ul> <li>No restrictions</li> </ul>	46 CFR 153.360
	System drains	46 CFR 153.362
	<ul> <li>Pressure vacuum valves</li> </ul>	46 CFR 153.355
	- Location	40 OFD 450 000
	<ul><li>Requirements</li><li>Set pressures &gt; .5 psi</li></ul>	46 CFR 153.368
	- Date last tested	
	<ul> <li>Liquid overpressurization</li> </ul>	46 CFR 153.365
	<ul> <li>Control system meets 46 CFR 154.408</li> <li>Yes</li> </ul>	
	No	
	<ul> <li>Spill valve meets ASTM F-1271</li> </ul>	
	Yes	
	No	
	Special requirements	46 CFR 153.372
	External examination of inert gas system	46 CFR 32.53
	Piping and components	MSM Vol. II Ch. 15
	<ul> <li>Scrubber</li> </ul>	
	• Fans	
	<ul> <li>Valves</li> </ul>	
	Expansion joints	
	<ul> <li>Free of corrosion or leakage</li> </ul>	
Note	es:	

	Gaugir	ng system	
	<ul> <li>Typ</li> </ul>	pe	46 CFR 153.400
		Open Closed - Vapor return connection - High level alarm - Means for sampling	46 CFR 153.404
		Restricted  - Vapor-tight cover  - Lock open P/V valves or valved bypasses	46 CFR 153.406
		<ul> <li>Sounding tube requirements</li> </ul>	46 CFR 153.407
	Tank o	verflow control	46 CFR 153.408
	• Hig	sh level alarm Set point (< 97%)%	46 CFR 153.409
	- -	Witnessed operation test Visual / audible alarms at cargo control and open deck Marked "High Level Alarm"	
		Cargo overflow alarm  Independent of high level alarm  Operates on loss of power  Set point (< 100%)  Witnessed test at tank  Visual / audible alarms in containment area and cargo loading control  Marked "Tank Overflow Alarm"	46 CFR 153.408
		Automatic shutdown system  Independent of high level alarm Operates on loss of power Set point (< 100%)% Witnessed test at tank	46 CFR 153.408
Note	es:		

	Temperature control systems	46 CFR 153.430
	<ul><li>Standby cooling system</li><li>Refrigerated cargo tanks</li></ul>	46 CFR 153.432
	<ul><li>Alarms</li><li>Pressure</li><li>Temperature</li><li>Witness operation</li></ul>	46 CFR 153.438
	<ul><li>Fluid compatibility with cargo</li><li>Remote temperature sensors</li></ul>	46 CFR 153.436 46 CFR 153.440
	Flammable or combustible cargo	es
	<ul> <li>Weatherdeck fire protection system</li> <li>Electrical bonding of independent ta</li> <li>Vent discharge 10 meters from ignit</li> <li>Vapor detector         <ul> <li>1 fixed</li> <li>1 portable</li> <li>Witnessed calibration</li> </ul> </li> </ul>	anks 46 CFR 153.461
	Emergency equipment	
	<ul> <li>Personnel emergency and safety et</li> <li>Two stretchers or wire baskets</li> <li>Self-contained breathing appa with 5 refill tanks; date profess serviced</li> </ul>	ratus (SCBA) BCH/3.16.8 & IBC/14.2.6
	<ul> <li>Overalls</li> <li>Boots</li> <li>Long-sleeve gloves</li> <li>Goggles</li> <li>Steel-cored lifeline with harnes</li> <li>Explosion-proof lamp</li> <li>First aid equipment</li> </ul>	
	- Inspected every 30 days	BCH/3.16.8 & IBC/14.2.6
	<ul> <li>Safety equipment lockers</li> <li>Minimum of two</li> <li>Accessible</li> <li>Markings</li> </ul>	46 CFR 153.215
	Shower and eyewash fountains	46 CFR 153.216
Note	es:	

	Toxic vapor detectors	46 CFR 153.526
	<ul> <li>Vapor detector</li> <li>1 fixed</li> <li>1 portable</li> <li>Witness calibration</li> </ul>	
	General safety	
	<ul> <li>Entry into spaces</li> <li>Opening of tanks</li> <li>Storage of cargo samples</li> <li>Vapor Control System (VCS)         <ul> <li>Vessel in not using a VCS</li> <li>Vessel is using a VCS</li> <li>LOC endorsed for VCS use</li> <li>Complies with 33 CFR 156.120(aa) and 156.170(g)</li> </ul> </li> </ul>	46 CFR 153.934 46 CFR 153.935 46 CFR 153.935(a) 46 CFR 156.120(aa) 46 CFR 39.10-13(d)
	Cargo transfer procedures	
	<ul><li>Signals</li><li>Red flag</li><li>Red light</li></ul>	46 CFR 153.953
	<ul> <li>Warning signs</li> <li>Minimum of two</li> <li>Legends</li> <li>"Warning"</li> <li>"Dangerous Cargo"</li> <li>"No Visitors"</li> <li>"No Smoking"</li> <li>"No Open Lights"</li> </ul>	46 CFR 153.955
	<ul> <li>Lettering</li> </ul>	46 CFR 153.957
	<ul> <li>Person-in-charge         <ul> <li>Valid document</li> <li>Designated by master</li> <li>Speaks English or has interpreter</li> </ul> </li> <li>Approval to begin transfer</li> <li>Cargo hose         <ul> <li>Marked in accordance with 46 CFR 153.940</li> </ul> </li> </ul>	33 CFR 155.700 33 CFR 155.710 46 CFR 153.959 46 CFR 153.972
	Working pressure	
Note	<ul><li>Date of last pressure test&lt;1 year</li><li>Temperature range</li></ul>	
Note	25	

### **Bulk Liquefied Gases:**

<b>NOT</b> Part	<b>E</b> : Vessels carrying bulk liquefied gases must meet the requ 154.	uirements of 46 CFR
	Cargo piping	46 CFR 154.310
	• Connections	
	Pump and compressor rooms	46 CFR 154.315
	<ul> <li>If prime mover is in adjacent space</li> <li>Bulkhead / deck is gas tight</li> <li>Positive pressure seal(s)</li> </ul>	
	Control stations	46 CFR 154.320
	<ul><li>Above weather deck</li><li>Gas-safe</li><li>Instrumentation</li></ul>	
	Openings	46 CFR 154.330
	<ul> <li>Distance from athwartships bulkhead &gt; 10 feet</li> <li>Fixed port lights</li> <li>Gaskets on wheelhouse doors and windows</li> <li>Air intakes</li> </ul>	
	Air locks	46 CFR 154.345
	<ul> <li>Two steel, self-closing doors, with no hold-open devices</li> <li>Audible / and visual alarms</li> <li>Mechanically ventilated from a gas-safe place</li> <li>Air pressure in air lock is &gt; gas-dangerous space, but &lt; gas-safe space</li> <li>Vapor leak monitor</li> <li>Automatic power cut-off in gas-safe space</li> <li>Witnessed operational tests</li> </ul>	
	Liquid pressure relief	46 CFR 154.517
	<ul> <li>Date last tested and certified</li> <li>Piping relief valves discharge</li> <li>Cargo tank</li> <li>Vent mast</li> </ul>	46 CFR 154.519
Note	Suction (if on cargo pump)	

		ximum allowable relief valve setting for go tanks ≤ 10 psig (69 kPa)		
	•	Liquid and vapor connections  Shutoff valves located as close to tank as possible  Capable of local manual operation  At least one remotely controlled quick-closing shutoff valve	46 CFR 154.530	
	•	Quick-closing valve emergency shutdown  - Closes all valves  - Two remote locations  - Fusible elements	46 CFR 154.540	
		<ul> <li>Automatic shutdown of cargo pumps and compressors</li> </ul>	46 CFR 154.534	
	•	Quick-closing valve requirements  - Fail close  - Local manual closing  - Witness test (< 30 seconds)  - Time to close	46 CFR 154.544	
П	Ma			
ш		ximum allowable relief valve setting for go tanks > 10 psig (69 kPa)		
		<ul> <li>Shutoff valves located as close to tank as possible</li> <li>Capable of local manual operation</li> <li>At least one remotely controlled quick-closing shutoff valve</li> </ul>	46 CFR 154.532	
		• Witness test (< 30 seconds)		
		Time to close		
		If piping is less than 2 inches (50 mm)	46 CFR 154.532(b)	
		Excess flow valve	, ,	
		<ul> <li>Closes automatically OR</li> </ul>	46 CFR 154.546	
		One valve that is capable of local manual operations and meets 46 CFR 154.540 and 154.544		
	Car	go hose	46 CFR 154.556	
	•	Marking		
	•	Hydrostatic test date	46 CFR 154.562	
Notes:				

	Ca	rgo vent systems	
	•	Pressure relief systems	46 CFR 154.801
		Tank volume ≤ 20 cubic meters and has at least one pressure relief valve	
		Tank volume > 20 cubic meters and had at least two pressure relief valves of same capacity  Tank MARVS Relief valve setting(s) less than tank MARVS Date last tested Properly sealed No stop valves unless interlocked	
	•	Vacuum protection (method for testing either of the following)	46 CFR 154.804
		<ul> <li>2 independent pressure switches</li> <li>1 to operate audible and visual alarms set at 80% in cargo control room and in wheelhouse</li> </ul>	
		1 to automatically shut off liquid or vapor suction     Vacuum relief valve	
		Adequate gas flow capacity	
		Set to open	
		<ul> <li>Admits inert gas, vapor, or air</li> </ul>	
	•	Vent masts  Discharge vertically upward  Proper weather hood  Proper screen (last serviced / replaced)  Height above weather deck(> B/3 or 6 meters / 19.7 feet)  Height above working level(6 meters /19.7 feet)  Adequate distance from air takes to accommodation and other gas-free spaces > 10 meters	46 CFR 154.805
Note	· C ·		
NOLE	ა		

	Atmospheric control (hold and interbarrier spaces)	46 CFR 154.902
	Vessel carries flammable cargoes with full secondary barriers  Inert gas system  At least one check valve in cargo area to prevent backflow  Inert gas has < 5% oxygen  Audible and visual alarm set at 5%  Inerted spaces fitted with proper relief devices  Stored gas  Must meet 46 CFR 154.1848	
	Vessel carries flammable cargoes with partial secondary barriers  Meets requirements of full secondary barriers with the capacity to inert largest hold and interbarrier space, AND either  Meets 46 CFR 154.1848 OR  Has air drying system  Vessel carries nonflammable cargoes with secondary barriers  Meets requirements of full secondary barriers	46 CFR 154.902(c)(2)
	OR Has air drying system	46 CFR 154.902(c)(2)
	<ul> <li>Intrinsically safe</li> <li>Only specific explosion-proof equipment in cargo handling rooms, cargo hose storage rooms, spaces with cargo piping, and gas-dangerous zones on the weather deck</li> <li>Only through runs of cable in cargo hose storage rooms, spaces with cargo piping, and gas-dangerous zones on the weather deck</li> </ul>	46 CFR 154.1010
Note	s:	

	Firefighting	
	<ul> <li>Exterior water spray</li> <li>Areas protected</li> <li>Discharge</li> <li>Nozzles</li> <li>Pipes, fittings, and valves</li> <li>Pumps</li> <li>Witnessed simultaneous operation of deck spray and firemain systems</li> </ul>	46 CFR 154.1105 46 CFR 154.1110 46 CFR 154.1115 46 CFR 154.1120 46 CFR 154.1125 46 CFR 154.1135
	Dry chemical     Cargo capacity < 1,000 cubic meters     (35,300 cubic feet)—at least 1 self- contained unit	46 CFR 154.1145
	Cargo capacity ≥ 1,000 cubic meters (35,300 cubic feet)—at least 2 self-contained units  ■ Date last serviced	
	Distribution Cargo areas and pipelines At least 2 hand hose lines OR At least 1 hand hose line and 1 monitor  After end of cargo areas At least 1 storage unit AND Hand hose line or monitor Each cargo manifold At least 1 monitor	46 CFR 154.1150
	<ul> <li>Controls</li> <li>Local for hand hose line and monitor</li> <li>Remote for cargo manifold monitor</li> </ul>	46 CFR 154.1165
	Cargo area mechanical ventilation	46 CFR 154.1200
	<ul> <li>Fixed exhaust systems where required         <ul> <li>Exhaust system ducts where required</li> <li>Location of exhaust ducts</li> </ul> </li> <li>Fixed supply systems where required</li> <li>Operational controls outside the ventilated space</li> <li>Electric ventilation motor location</li> <li>Ventilation impeller and housing materials</li> </ul>	46 CFR 154.1205
Note	Protective metal screen S:	

	Liquid level gauging	
	Open Restricted Closed  - Date last calibrated and tested Maximum operating pressure  • Closed gauge shutoff valve  • Restricted gauge excess flow valve  • High liquid level alarm system  - Independent of gauging system  - Set below 100% liquid full  - Activates audible and visual alarms upon activation of quick-closing valves  - Witness operational tests	46 CFR 154.1310 46 CFR 154.1315 46 CFR 154.1325
	P/V protection	46 CFR 154.1335
	At least 1 high pressure sensor  Actuates below tank MARVS  Actuates audible and visual alarms at cargo control station and remote group alarm in wheelhouse  Witness operational test  At least 1 low pressure sensor  Actuates audible and visual alarms at cargo control station and remote group alarm in wheelhouse  Witness operational test  Manifold pressure gauge fitted where required	
	Temperature measuring devices	46 CFR 154.1340
	<ul> <li>Bottom and maximum liquid level locations</li> <li>Cargo control station readouts         <ul> <li>Audible and visual alarms in cargo control room and wheelhouse</li> <li>Witness operational test</li> </ul> </li> </ul>	
Note	es:	

•	Gas detection for "I" OR "I" and "T" cargoes  - Fixed flammable gas detection system	46 CFR 154.1345
	Sampling points where required	46 CFR 154.1350
	Measures gas concentrations at least 0% to 200% of alarm concentrations	
	Date last calibrated	
	Span gas used	
	Concentration	
	<ul> <li>Audible and visual alarms that are actuated—         <ul> <li>At 30% or less LEL</li> <li>For power failure</li> <li>For loss of gas sampling flow</li> </ul> </li> </ul>	46 CFR 154.1365
	<ul> <li>Sampling points monitored every 30 minutes or less</li> </ul>	
	<ul> <li>Operable flow meter</li> </ul>	
	<ul> <li>Witness operation and operational tests</li> <li>2 portable detectors that each measure 0% to 100% LEL</li> </ul>	
•	Gas detection for "T" OR "I" and "T" cargoes  2 portable detectors that each show TLV  Fixed sampling tubes in each hold and	
	interbarrier space	46 CFR 154.1360
•	Oxygen analyzer	
Notes: _		

Gas detection systems

Saf	ety equipment	46 CFR 154.1400
•	Required safety equipment based on cargo capacity (see the following table)	
	Vessel's cargo capacity is < 25,000 cubic meters	46 CFR 154.1400(a)
	Vessel's cargo capacity is ≥ 25,000 cubic meters	46 CFR 154.1400(b)
•	Respiratory equipment  - Additional required equipment on board	46 CFR 154.1405
•	Decontamination shower  - Shower and eye wash on weatherdeck  - Properly marked	46 CFR 154.1410

Equipment lockerRequired equipment stowed

46 CFR 154.1430

	Amount Required for Specific Cargo Capacities			
Equipment	< 25,000 cubic meters	≥ 25,000 cubic meters	Table 4 (special requirements)	
30-minute SCBA	6	8	3	
SCBA spare bottles	9	9	9	
Steel-cored lifeline	Steel-cored lifeline 6		3	
Explosion-proof flashlight	6	8	3	
Fire axes	3	3	0	
Helmets	6	8	3	
Boots and gloves	6	8	3	
Goggles	6	8	3	
Heat-resistant outfits	3	5	0	
Chemical-protective outfits			3	

Notes:			

# Section 5: Cargo Operations for Natural Gas (LNG) Carriers

<u>vap</u>	or Control Systems:	
	Person-in-charge of transfer system completed training program	46 CFR 39.10-11
	VCS certification  Marine Safety Center Letter NoOR  Approval from recognized class society addressing the following items:  Vessel name Class of vessel or official number Call sign Flag Reviewed by proper authority to meet U.S. standard Inert gas manual amended Proper allowable transfer rate (cubic meters / hour) Applicable cargo tanks Maximum density of cargo vapor List of cargoes (proper cargo names)	46 CFR 39.10-13 46 CFR Part 39 46 CFR 32.53-85(b)
vcs	<ul><li>Oil transfer procedures amended</li><li>Design and Equipment:</li></ul>	33 CFR 155.750(d)
NOTE	: Requirements for VCS design and equipment are detailed	in 46 CFR 39.20-1.
	Piping permanently installed	
_	Interim for chemical tankers	
Ш	Connection located at manifold	
	<ul> <li>N/A if chemical tankship venting system is not common</li> </ul>	
	Incompatible cargo vapors can be isolated	
	Connections located at cargo tanks	
Note	s:	
	-	

	Drains fitted in low points of system		
	Piping electronically bonded to hull and electrically continuous		
	VCS able to be isolated from IGS with isolation valve		
	Cargo tank venting able to be isolated from VCS		
	Manual isolation valve at each vessel vapor connection		
	<ul> <li>Position of isolation valve verified by:</li> <li>Markings</li> <li>OR</li> <li>Position of stem</li> </ul>		
	Last meter of piping before connection		
	<ul><li>Painted red / yellow / red</li><li>Labeled "vapor"</li></ul>		
	Vapor connections		
	<ul> <li>Stud 0.5 X 1.0 inches at 12 o'clock position on the flange in line with bolt pattern</li> </ul>		
	Vapor hoses		
	<ul> <li>Annually hydrostatically tested to 1.5 X MAWP (also vapor collection arm)</li> <li>Design burst pressure of 25 psig</li> <li>MAWP of 5 psig</li> <li>Capable of withstanding 2 psig vacuum without</li> </ul>		
	<ul> <li>collapsing or constriction</li> <li>Electrically continuous with a maximum resistance</li> </ul>		
	of 10,000 ohms		
	<ul> <li>Resistant to abrasion and kinking</li> <li>Last meter of painted red / yellow / red and labeled "vapor"</li> </ul>		
	Saddles available for support of VCS hoses		
Note	es:		

Car	go Gauging System:	
	Closed gauging system	46 CFR 39.20-3
	<ul> <li>Independent of overfill alarm system</li> <li>Full range of measurement in each cargo tank</li> <li>Liquid level indicated where cargo transfer is controlled</li> <li>Unit installed on cargo tanks during entire transfer if closed gauging system is portable</li> </ul>	46 CFR 151.15-10
Liq	uid Overfill Protection:	
VOTE	E: Requirements for liquid overfill protection are detailed in 46	CFR 39.20-7.
	Overfill system	
	<ul> <li>Provides an alarm upon loss of power or electrical circuitry failure         <ul> <li>Audible and visual alarm on deck and where cargo transfer is controlled</li> <li>Capable of being tested at the tank or have a electronic self-testing feature</li> </ul> </li> <li>Properly marked on deck</li> <li>Operationally tested and demonstrated</li> <li>High-level alarm</li> <li>Independent of overfill system</li> <li>Provides an alarm upon loss of power or electrical circuitry failure         <ul> <li>Audible and visual alarm on deck and where cargo transfer is controlled</li> <li>Capable of being tested at the tank or have a electronic self-testing feature</li> </ul> </li> <li>Alarm sounds not higher than overfill alarm and at no lower than 95% of tank capacity</li> </ul>	
	Operationally tested and demonstrated	
	Spill valves	46 CFR 39.20-9(c)
	Rupture disks	46 CFR 39.20-9(d)
Note	PS:	

<u>Vap</u>	or O	verpressure and Vacuum Protect	ion:
	: Requ R 39.2	nirements for vapor overpressure and vacuum protection 20-11.	on are detailed in
		system designed to discharge cargo or at 1.25 times the maximum transfer rate	
	Desi	gn pressure verified	
		Spill valves, rupture disks, working vapor pressure set below maximum design pressure of VCS	
	Maxi	mum design vacuum pressure verified	
	P/V v	valves settings verified	
	•	Pressure and vacuum annually pressure tested Do not relieve at a pressure < 1.0 psig Do not relieve at a vacuum < -0.5 psig All P/V valves meet regulations or API 2000 standard	46 CFR 162.017
		A means to check the seating of the P/V valve if installed after 23 JUL 91	
	Presvapo	d Low Vapor Pressure Protection:  direments for high and low vapor protection are detailed sure sensing devices located in main or collection line  Tested to show accurate within 10% of the actual pressure sure indicator located at the cargo rol station	='
	High	pressure alarm	
	•	Audible and visual alarms where cargo transfer is controlled Activates no higher than 90% of the highest P/V valve vacuum setting	
Note	s:		

	Low	pressure alarm
	•	Audible and visual alarms where cargo transfer is controlled
	•	Activates no less than 0.144 for an inerted tankship or no less than the lowest P/V valve vacuum setting
<u>Ope</u>	ratio	ons:
NOTE	: Requ	uirements for operations are detailed in 46 CFR 39.30-1.
	Pre	essure drops
		Determined through VCS from most remote cargo tank to the connection
		Determined for all cargoes at maximum transfer rates and at lessor transfer rates
		Determined through vapor hoses, if carried
	Ca	rgo tanks properly filled
	•	Less than 98.5% of tank capacity OR
	•	Less than overfill setting
		gh-level and overfill alarms been tested hin 24 hours prior to loading cargo
		erationally test and demonstrate remote erated valves
		erationally test and demonstrate ergency shutdowns
Notes	s:	

	Oil transfer procedures properly amended	33 CFR 155.750(a)
	<ul> <li>Line diagram of VCS piping <ul> <li>Valves</li> <li>Control devices</li> <li>P/V valves</li> <li>Pressure indicators</li> <li>Flame arrestors (if fitted)</li> <li>Detonation arrestors (if fitted)</li> <li>Spill valves (if fitted)</li> <li>Rupture disks (if fitted)</li> </ul> </li> <li>Maximum allowable transfer rate <ul> <li>Initial transfer rates for each tank</li> </ul> </li> <li>Tables or graphs and VCS pressure drops</li> <li>Relief settings <ul> <li>Spill valves</li> <li>Rupture disks</li> <li>P/V valves</li> </ul> </li> <li>Description of and procedures for operating VCS <ul> <li>Pre-transfer equipment inspection requirements</li> <li>Vapor line connection</li> <li>Closed gauging system</li> <li>High-level alarm system</li> <li>Independent automatic shutdown system (if fitted)</li> </ul> </li> </ul>	
<u>Car</u>	go Boil-off Used As Fuel:	
Ш	General	46 CFR 154.705
	<ul> <li>Inert gas connection</li> <li>Fuel flow maintained when gas supply is cut off</li> </ul>	46 CFR 154.1854
Note	s:	

	Fuel lines	46 CFR 154.706
	Master valve	
	Double-walled fuel line	
	<ul> <li>Annular space inerted</li> </ul>	
	<ul> <li>Pressure in annular space greater than gas pressure</li> </ul>	
	<ul> <li>Visual and audible alarms in machinery space to indicate loss of inert gas pressure</li> </ul>	
	<ul> <li>Termination</li> </ul>	46 CFR 154.707(a)
	Single-walled fuel line	
	<ul> <li>Installed in mechanically exhaust- ventilated duct or pipe</li> </ul>	
	<ul> <li>Ventilation (30 changes of air / hour)</li> <li>Pressure in space between inner and outer pipe &lt; atmospheric pressure</li> </ul>	46 CFR 154.1205
	<ul><li>Continuous gas detection</li><li>Termination hood or casing</li></ul>	46 CFR 154.707(a)
П	•	
ш	Valves	46 CFR 154.708
	2 fail-closed valves	
	<ul> <li>1 fail-open valve for venting</li> </ul>	
	Automatic operation for—	
	<ul> <li>Loss of boiler forced draft</li> <li>Flame failure</li> </ul>	
	<ul> <li>Abnormal fuel supply pressure</li> </ul>	
	Master gas fuel valve outside machinery space	
	Operable from machinery space and at valve     Automatic closure for—	
	Gas leak	
	<ul> <li>Loss of ventilation</li> </ul>	
	<ul> <li>Loss of inert gas pressure</li> </ul>	
	Gas detection equipment	46 CFR 154.709
	<ul> <li>Audible and visual alarm in machinery control station and wheelhouse</li> </ul>	46 CFR 154.1350
	Closes master gas fuel valve	
Note	os:	

#### Section 6: Drills

Initial notifications	Familiarity with duties	Space isolation
General alarms / signals	Familiarity with equipment	Smoke control
Crew response	Fire pumps started	Communications w/ bridge
Properly dressed / equipped	Two jets of water	
Language understood by crew	Fire doors and dampers	
(SOLAS 74/78 III/18.3; MSM Vo	I. II/22.C.7.i; NVIC 6-91)	
Location:		Time on Scene:
Notes:		
-		
-		
-		
-		
-		

## **Abandon Ship Drill:** Familiarity with duties General alarms / signals Boat operation Muster lists Provide equipment Egress procedures Muster of crew Familiarity with equipment Davit-launched liferaft drill Crew response Lower lifeboat Communication w/ bridge Language understood by crew Brake operation Lighting Lifejackets Engine start (SOLAS 74/78 III/18.3; MSM Vol. II/22.C.7.h) Location: Time to Water: \_\_\_\_\_ Notes:

#### **Section 7: Expanded Examination Items**

#### **Manuals and Instructions:**

0	Check for presence (in appropriate language
	of the following documents

- Instructions for maintenance and operation of all installations / equipment for fighting and containing
- Training manual for lifesaving appliances
- Instructions for onboard maintenance of lifesaving
- Stability booklet, associated stability plans and

information

Cargo gear certificate **Human Factors** 

> Determine if the appropriate crew members are able to understand the information given in manuals, instructions, etc., relevant to the safe condition of the ship and its equipment, and that they are aware of the requirements for

maintenance, periodical testing, training, drills, and recording of logbook entries.

SOLAS 74/78 II-2/20

SOLAS 74/78 III/18.2 SOLAS 74/78 III/51 SOLAS 74/78 III/19.3 SOLAS 74/78 III/52 SOLAS 74/78 II-1/22 ICLL 66 Reg. 10

STCW Code

#### Safety Management System (SMS):

NOTE: Requirements and guidance for inspecting vessel Safety Management Systems are detailed in SOLAS 74/78, Chapter IX and NVIC 4-98.

- Documentation (may be in the form of a Safety Management Manual)
  - Controlled documents
  - Safety and Environmental policy
  - Master of vessel familiar with SMS
  - Language understood by crew
  - Documentation identifies:
    - Written procedures kept on board vessel
    - Essential or critical equipment identified (or a separate manual containing this information)
    - Procedures for reporting non-conformities
    - Company's designated person(s) (name or title, and address)

Notes:		

## O Company's training program conducted in accordance with STCW

STCW I/14

**NOTE:** Documented procedures established to ensure new personnel and personnel transferred to new assignments are given proper familiarization with their duties.

- Proper documentation
- Training conducted before crew is assigned shipboard duties
- Essential instructions are documented and provided before sailing

#### O Crew familiar with SMS issues

- Ship's officers
  - Documented procedures
  - Preventative procedures for essential equipment
  - Reporting requirements for non-conformities and able to identify typical scenarios that may result in a documented non-conformity
- Master and chief engineer familiar with internal audit procedures (e.g., know how many audits required per year and have participated in at least one) in addition to requirement's for ship's officers

#### O Documented maintenance system

- Documented in writing and computerized versions
- Readily available and in language understood by those who use them
- Procedures are followed
- Records maintained
- O Vessel-specific procedures are documented in writing and address the following areas:

  NOTE: Not mandatory that they follow the exact format listed below.
  - Preventative maintenance
  - Navigation
  - Bunkering operations
  - Emergency preparedness
  - Pollution prevention
  - Technical procedures
  - Communications

r	otes:	

0	Audits					
	<ul> <li>Internal audits conducted as specified by SMS NOTE: Do NOT examine internal audit records.</li> <li>External audit results reviewed         <ul> <li>Status of open non-conformities relevant to deficiencies leading to detention</li> <li>Status of implementation of corrective and preventative measure</li> </ul> </li> </ul>					
0	O SMS review conducted by Master in accordance with procedures in SMS					
	<ul> <li>Non-conformities identified</li> <li>Report of non-conformity prepared and sent in accordance with procedures established by SMS</li> </ul>					
Nav	igation Safety:					
0	Test navigation equipment listed in Section 3 to the extent necessary to determine if equipment is operating properly.					
0	Human Factors (spot-check): determine if deck officers are familiar with the following items:	STCW Table A-II NVIC 3-98				
	<ul> <li>Operation of bridge control and navigational equipment</li> </ul>					
	<ul> <li>Use of nautical publications and charts</li> </ul>					
	<ul><li>Ship maneuvering characteristics</li><li>Lifesaving signals</li></ul>					
	Bridge procedures, instructions, manuals, etc.					
	<ul> <li>Changing steering from automatic to manual and vice versa</li> </ul>					
	<ul> <li>Preparations for arrival and departure</li> </ul>					
	Communications with engineroom					
	Use of VHF					
	Raising the alarm					
	Abandon ship drill and fire drill					
Note	S:					

O	<ul> <li>Navigation lights</li> <li>Sound signals</li> <li>Distress signals</li> </ul>	72 COLREGS	
0	Radio log	SOLAS 74/78 IV/17	
0	Radio operation  Transmit on 2182 MHz and Ch. 6, 13, 16, 70  INMARSAT communications	SOLAS 74/78 IV/7 SOLAS 74/78 IV/7.1.5	
<u>Car</u>	go Operations:		
0	Human Factors: determine if personnel are familiar with the following items:	STCW Table A-II/III	
	<ul> <li>Special requirements (e.g., loading, segregation, firefighting equipment, etc.) for particular cargoes</li> <li>Dangers posed by the cargo</li> <li>Measures to be taken for cargo emergencies</li> </ul>		
<u>Life</u>	esaving Equipment:		
0	Lifeboats/liferafts/rescue boats		
	<ul> <li>Ensure effective operation of winches, davits, falls, sheaves, etc. (Lower at least one lifeboat to the water.)</li> <li>Test lifeboat and rescue boat flemming gear and/or</li> </ul>	SOLAS 74/78 III/19	
	<ul> <li>verify presence/condition of lifeboat equipment</li> <li>Retro-reflective tape</li> </ul>	SOLAS 74/78 III/41	
	• Lighting	SOLAS 74/78 III/11.4	
Nati			
Note	98:		
-			

0	Emergency communication equipment	
	<ul><li>2-way VHF radiotelephone apparatus</li><li>Radar transponders</li><li>Survival craft EPIRBs</li></ul>	SOLAS 74/78 III/6.2
	Onboard communication and alarm system	SOLAS 74/78 III/6.4
0	Line-throwing appliance	SOLAS 74/78 III/17.49
	Specifications and equipment	
0	Pilot ladders and hoists in good condition	SOLAS 74/78 V/17
0	Distress signals	SOLAS 74/78 III/6.3
	12 red rocket parachute flares	
Fire	Protection:	
0	Structural fire protection	SOLAS 74/78 II-2/42, 43
	<ul> <li>Bulkheads and decks meet applicable fire integrity requirements</li> </ul>	44, 46, 47, 49, & 50
	<ul> <li>Openings (e.g., doors, ductwork, electrical wires, piping, etc.) constructed so that they do not destroy fire resistance of bulkheads</li> </ul>	
	Manual and automatic fire doors examined / tested	
0	Fire detection, fire alarm, and automatic sprinkler systems fitted where required and operating properly	SOLAS 74/78 II-2/52
0	Ventilation systems	SOLAS 74/78 II-2/48
	<ul> <li>Main inlets and outlets of all ventilation spaces can be closed from outside ventilated space</li> <li>Power ventilation capable of being shutdown from</li> </ul>	
$\circ$	outside ventilated space Fire pumps	SOLAS 74/79 II 2/4
	Fire main activated; water pressure satisfactory	SOLAS 74/78 II-2/4
	(energize forward-most and highest hydrants)	
Note	9S:	

0	Paint lockers and flammable liquid lockers protected by an appropriate fire extinguishing arrangement	SOLAS 74/78 II-2/18.7
0	Fixed fire extinguishing arrangements in cargo spaces for vessels ≥ 2000 GT	SOLAS 74/78 II-2/53.1
0	<ul> <li>Special arrangements in machinery spaces</li> <li>Machinery space ventilating fans can be shut down from outside spaces</li> <li>All openings capable of being closed from outside machinery spaces</li> <li>Machinery driving forced / induced draft fans, oil fuel transfer pumps, and other fuel pumps fitted with remote shutdowns located outside space</li> </ul>	SOLAS 74/78 II-2/11
O Poll	concerned  Firemen's outfits (spot-check)  Two lockers Four outfits Protective clothing Helmet, boots, and gloves Lamp Axe Breathing apparatus and lifeline	SOLAS 74/78 II-2/17.3
0	<ul> <li>Equipment</li> <li>Test automatic stopping device required for discharge</li> <li>Segregation of oil fuel and water ballast systems</li> <li>Oily residue tank (discharge arrangements, homogenizers, incinerators, etc.)</li> <li>Witness operational test of emergency shutdown</li> </ul>	MARPOL Ax. I/10 MARPOL Ax. I/14 MARPOL Ax. I/17 33 CFR 155.780
Note	S:	

	<ul> <li>Oil and oily mixtures         <ul> <li>Responsible officer familiar with handling of sludge and bilge water</li> <li>Quantity of residues generated</li> <li>Capacity of holding tanks</li> <li>Capacity of oil water separator</li> <li>Note any inadequacies in reception facilities used; advise master to report these to flag state</li> </ul> </li> <li>Garbage         <ul> <li>Note any inadequacies in reception facilities used; advise master to report these to flag state</li> <li>Crew familiar with Annex V requirements</li> </ul> </li> </ul>	MARPOL Ax. I  MARPOL Ax. V
Mad	chinery Spaces:	
0	Test communication between navigating bridge and machinery space	SOLAS 74/78 II-1/37
	<ul> <li>Two means, one of which must be an engine order telegraph</li> </ul>	
0	<ul> <li>Emergency source of electrical power</li> <li>Location</li> <li>Generator and/or batteries tested under load</li> <li>Emergency lighting</li> </ul>	SOLAS 74/78 II-1/43 SOLAS 74/78 II-1/44
0	<ul> <li>Main engine / vital auxiliaries (spot-check)</li> <li>F/O pumps / piping</li> <li>S/W pumps / piping</li> <li>J/W pumps / piping</li> <li>L/O pumps / piping</li> <li>Piston cooling pumps / piping</li> <li>Air compressors / receivers</li> <li>Fuel / oil purifiers</li> <li>H/O heaters / transfer pump</li> </ul>	SOLAS 74/78 II-1/27
Note	9S:	
	51	

STCW Table A-III

0

**Human Factors** 

Low hydraulic oil Loss of power Loss of phrase Overload Human Factors: determine if personnel are STCW Table A-III familiar with the operation of the following items Emergency generator: Actions necessary before engine can be Different methods by which generator may be started Stand-by generator engine: Methods to start engine automatically or manually Blackout procedures Load-sharing system Steering gear: Action needed to bring main and auxiliary into Changing steering from automatic to manual and vice versa Bilge pumps: Starting procedures for main and emergency bilge pump Appropriate valves to operate Fire pumps: Starting procedures for main and emergency fire pumps Appropriate valves to operate Notes:

SOLAS 74/78 II-1/29

0

Steering gear alarms

#### Inert Gas Systems (IGS):

**NOTE:** Requirements and guidance on inert gas systems is detailed in 46 CFR 32.53, SOLAS 74/78 II-2/62, and MSM Volume II, Chapter 15.

O Type of system installed

Flue gas

Gas generator

Nitrogen bottles

O Sampling / testing of gas pad

Tank Number	% Oxygen	OR	% Nitrogen
Vessel is gas required to b	s-free or not car e inerted	rying ca	rgoes

#### O Proper operation of IGS components

- Blowers
  - Free from excessive bearing noise and vibration
  - Remote shutdown for IGS blower
- Scrubber room ventilation
- Primary and alternate saltwater scrubber pumps
- Deck seal
  - Water level
  - Automatic filling
  - Open drain cocks on IG main
- Remote operated / automatic control valves
  - Open or closed indicator
- Gauges
  - Calibration of inline O<sub>2</sub> analyzing equipment
  - Check O<sub>2</sub> and pressure level recordings
- Portable instruments calibrated
- IG generator
  - Combustion control system and fuel supply
  - Interlocking of soot blowers (IGS automatically shuts down when soot blowers engaged)

Notes:						
-						
-						

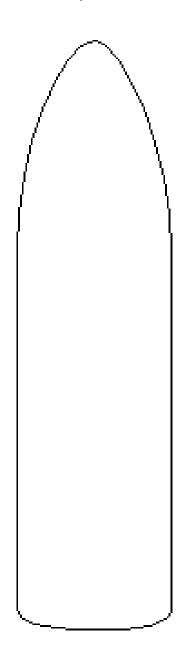
## O Proper operation of IGS audible and visual alarms

- High O<sub>2</sub> content of gas in IGS main
  - Activated at 8% concentration
- Low gas pressure in IGS main downstream of all non-return devices
  - Activated at 100mm (4 inches) water
- High gas pressure in IGS main downstream of all non-return devices
  - Blowers automatically shut down
  - Gas-regulating valves close
- Low / high water level or low flow to deck seal
  - Blowers automatically shut down
- Blowers discharge high temperature
  - Alarms activated at 150°F (65.6°C) or lower
  - Blowers automatically shut down
  - Gas-regulating valves close
- Failure of IGS blowers
  - Gas-regulating valves close
- Low water pressure or flow to flue gas scrubber
  - Blowers automatically shut down
  - Gas-regulating valves close
- High water level in flue gas scrubber
  - Blowers automatically shut down
  - Gas-regulating valves close
- Failure of power supply to automatic control system for gas-regulation valve and indicating devices for IG supply
- IG generator
  - Insufficient fuel supply
  - Failure of power supply to generator or control system for generator

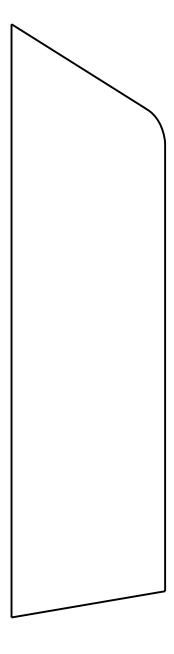
Notes:			

### **Section 8: Appendices**

### **Vessel Layout:**



- Double hull / bottom / sides
- Ballast tanks (SBT/CBT)
- Chemical type: I II III
- Tank arrangement
- Deckhouse location
- External / internal framing
- Layout of pumps type



#### **Prohibited Chemical Cargoes:**

The following cargoes have been determined to be too hazardous to be carried in U.S. waters:

- 1. Acrolein
- 2. Chlorine (on self-propelled vessels)
- 3. Ethylenimine
- 4. Hydrofluoric Acid
- 5. Hydrogen
- 6. Hydrogen Chloride
- 7. Hydrogen Fluoride
- 8. Methylcyclopentadienyl Manganese Tricarbonyl
- 9. Nitric Acid (in concentrations > 70%)
- 10. Nitrogen Tetroxide
- 11. Oxygen
- 12. Phosphorus Trichloride
- 13. (Beta) Propiolactone

#### **Recommended Port State Control Procedures:**

The following flowcharts contain information gleaned from the Marine Safety Manual Volume II, Chapter 24. The senior marine inspector/port state control officer should be familiar with this chapter as well as the information pertaining to Port State Control examinations contained in MSM Volume II, Chapters 19—Foreign Vessel Exams (General), 21—Foreign Vessel Exams (Tanker), and 23—Targeting of Foreign Vessel Boardings.

Considering the seriousness of the deficiencies, the OCMI or COTP must determine the appropriate control action to impose on these vessels to ensure the safety of the vessel, the port, and the environment. The degree of control imposed, as well as the authority used to exercise control, must be consistent with the nature of the deficiencies.

The following definitions and terms of reference are used in the MSM to describe key elements of Port State Control enforcement:

**Clear Grounds.** Evidence that the vessel, its equipment, or crew do not correspond substantially to the requirements of the relevant conventions or that the master or crew members are not familiar with essential shipboard procedures relating to the safety of vessels or the prevention of pollution.

**Control**. Control is the process of imposing a port state's or flag state's authority over a vessel to ensure that its structure, equipment, operation and crew meet applicable standards. The process is affected by any verbal or written directives from the OCMI/COTPs or their representatives, which require action or compliance by the vessel.

**Detention**. Detention is a control action that restricts a vessel's right of free movement. The imposition of a restriction on the movement of a vessel constitutes a detention regardless of whether or not a delay from a vessel's normal or expected itinerary occurs. Detentions may be carried out under the authority of the applicable international convention, the Ports and Waterways Safety Act (PWSA) or a Customs hold.

Intervention. An intervention is a control action taken by a port state, which interposes the port state's authority over a foreign flag vessel in order to cause the vessel to be brought into compliance with an applicable international convention. Interventions are undertaken by a port state when a vessel's flag state has not, can not, or will not exercise its obligations under an international convention to which it is a party. This may include requesting appropriate information, requiring the immediate or future rectification of deficiencies, detaining the vessel, or allowing the vessel to proceed to another port for repairs.

**Nonconforming Vessel**. Any vessel failing to comply with one or more applicable requirements of U.S. law or international conventions is a nonconforming vessel. A nonconforming vessel is not necessarily a substandard vessel unless the discrepancies endanger the vessel, persons on board, or present an unreasonable risk to the marine environment.

**Substandard Vessel**. In general, a vessel is regarded as substandard if the hull, machinery, or equipment, such as lifesaving, firefighting and pollution prevention, are substantially below the standards required by U.S. laws or international conventions, owing to:

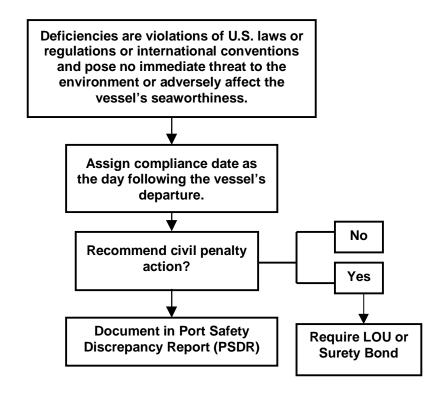
- The absence of required principal equipment or arrangement;
- Gross noncompliance of equipment or arrangement with required specifications;
- Substantial deterioration of the vessel structure or its essential equipment;
- Noncompliance with applicable operational and/or manning standards; or
- Clear lack of appropriate certification, or demonstrated lack of competence on the part of the crew.

If these evident factors as a whole or individually endanger the vessel, persons on board, or present an unreasonable risk to the marine environment, the vessel should be regarded as a substandard vessel.

**Valid Certificates.** A certificate that has been issued directly by a contracting government or party to a convention, or on the behalf of the government or party by a recognized organization, and contains accurate and effective dates, meets the provisions of the relevant convention, and corresponds to the particulars of the vessel and its equipment.

#### Requiring Corrective Measures Prior to Return to U.S.

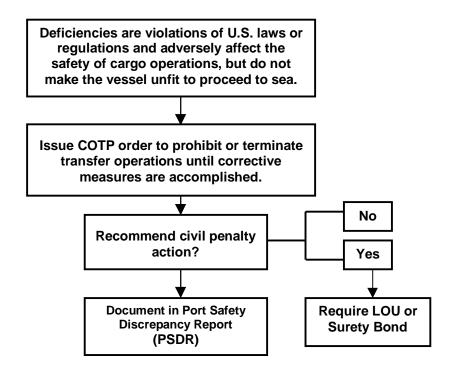
#### (NO DETENTION)



- Charts or nautical publications not currently corrected.
- Portable hoses have not been tested but appear in good condition.
- Actual location of safety equipment deviates from the vessel safety plan.
- Electrical fixtures in paint locker not appropriately certified for safe usage in hazardous location. (Operational controls, such as disconnecting the electrical power source or removing flammables from the space, may satisfactorily remove risk to vessel.)

## Requiring Corrective Measures Prior to Cargo, Bunkering or Lightering Operations

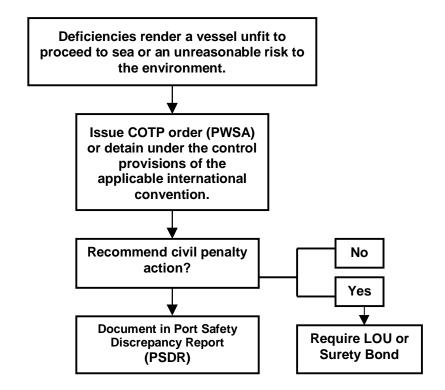
#### (NO DETENTION)



- Oil transfer procedures incomplete.
- Information on properties and hazards of cargoes not on board.
- High and low level alarms inoperative.

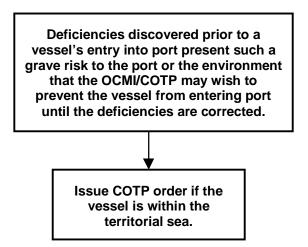
#### **Requiring Corrective Measures Prior to Departure**

#### (DETENTION)



- Excessive wastage, corrosion, pitting, holes, or damage to the hull, cargo hatches, fire main, or other vital system.
- Inoperable emergency fire pump or emergency generator.
- Inability to lower lifeboats.
- Inoperable lifeboat motors (i.e., will not start).
- Crew incompetent to carry out duties (e.g., fire or boat drills, cargo transfer, stability calculations, etc.).
- Licenses invalid.
- Safe Manning Document not on board.

#### **Requiring Corrective Measures Prior to Entry**



- Leaking tanks.
- Carrying dangerous cargoes with expired documents.
- · Carrying incompatible cargoes.
- Invalid ISM certificates.
- COFR not on board.

### <u>De</u>

Detention Information:							
NOTE: Complete prior to recommendation.							
Verify owner (from DOC or COFR), operator, and mailing address.							
Verify owner's agent.							
Verify last and future drydock dates and locations.							
If dual classed, who will respond?							
Which agency issued the documents that have major problems?							
What is the date of the last survey conducted for those items that have problems?							
What are the vessel's plans to deal with the problems?							
What is the crew's attitude toward the problems?							
Is the detention ISM related? If so, include ISM certification information in the Detention Report to G-MOC-4.							
Notes:							

Notes:	

#### **Deficiency Summary Worksheet:**

Name of Vessel	VIN				
Deficiency	MSIS Code	Req't. Issued / Date Completed			

Deficiencies identified should be listed with MSIS codes. At completion of inspection/examination, any outstanding deficiencies shall be entered in MIDR or PSDR as appropriate. All deficiencies found (outstanding and completed) shall be entered in the Deficiency Summary. Worklist items, which serve only as memory joggers to complete inspection/examination (e.g., test emergency fire pump), should not be coded as deficiencies.

#### **MSIS Codes for Deficiencies:**

BS	Ballast	DC	Dry Cargo	IC	I/C Engine	
ВІ	Bilge	ES	Electrical	LS	Lifesaving	
ВА	Boiler, Aux.	FF	Firefighting	МІ	Miscellaneous	
ВМ	Boiler, Main	FL	Fuel	NS	Navigation	
cs	Cargo	GS	General Safety	PP	Propulsion	
DM	Deck Machinery	НА	Habitation	SS	Steering	
DL	Doc., Lics., Pmts.	HU	Hull		,	

### **Conversions:**

Distance and Energy										
Kilowatts	(kW	)	Х	·	1.34	1 =	= H	orsepower	(hp)	
Feet (ft)			Х		3.28	1 =	= M	eters (m)		
Long Tor	n (LT)	)	X		.9842	21 =	= M	etric Ton (t	:)	
Liquid (NOTE: Values are approximate.)										
Liquid	ł		bk	ol/LT		m³/t	ŀ	obl/m³		bbl/t
Freshwa	ter		6	5.40		1.00		6.29		6.29
Saltwate	r		6	5.24		.975		6.13		5.98
Heavy O	il		6	5.77		1.06		6.66		7.06
DFM			6	5.60		1.19		7.48		8.91
Lube Oil			7	.66		1.20		7.54		9.05
Weigh	t									
1 Long T	on	=	2240 lbs			1 Metric	Γon :	= 2204 lb	s	
1 Short T	on	=	2000 lbs			1 Cubic F	oot	= 7.48 ga	ı	
1 Barrel (	(oil)	=	5.61 ft = 4 6.29 m <sup>3</sup>	12 gal =		1 psi	:	= .06895 of wate		2.3106 ft
<b>Temperature</b> : Fahrenheit = Celsius (°F = 9/5 °C + 32 and °C = 5/9 (°F - 32))										
0 =	=	-17.8		80	=	26.7		200	=	93.3
32 =	=	0		90	=	32.2		250	=	121.1
40 =	=	4.4		100	=	37.8		300	=	148.9
50 =	=	10.0		110	=	43.3		400	=	204.4
60 =	=	15.6		120	=	48.9		500	=	260
70 =	=	21.1		150	=	65.6		1000	=	537.8
Pressure: Bars = Pounds per square inch										
1 Bar	=	14.5	5 psi	5 Bars	=	72.5 ps	si	9 Bars	=	130.5 psi
2 bars	=	29.0	) psi	6 Bars	=	87.0 ps	si	10 Bars	=	145.0 psi
3 Bars	=	43.5	5 psi	7 Bars	=	101.5 p	si			
4 Bars	=	58.0	) psi	8 Bars	=	116.0 p	si			